

MISSING SYMBOLS	DND STATUS					ZONE	REVISION HISTORY	AUTH	DR	APD/APR	J
	DATE	STG	REV	N/P	CHG						
NO MISSING SYMBOL NUMBER	22SE04	R	01	-	-	12110236 - REDRAWN TO PD	250511	JTV	FKV	B	
	21DE05	R	02	-	-	12110236 - MAT'L SPEC WAS M3615	275905	GPS	FRG	BOG	
	07JN11	R	03	-	-	ALL PARTS - UPDATED PDW ATTRIBUTES	414494	JCF	JVM	GDH	



DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

TERMINAL ENGAGE 3N TO 10N TERMINAL DISENGAGE 2N TO 8N WHEN MATED TO A 0.81 THICK X 1.5 WIDE HARDENED STEEL BLADE.

RECOMMENDED MATING BLADE:

WIDTH : 1.5
THICKNESS : 0.825 ± 0.035
LENGTH :

5	PROCESS SENSITIVE DIMENSIONS	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		
DIMENSIONAL RANGE (MM)	CHART C	
FROM 0		
TO 12	>12	
TOLERANCE UNLESS OTHERWISE SPECIFIED		
+0.1	+0.2	
ANGULAR TOLERANCE ±2°		

QW TYPE	PART DRAWING	
OFFICE		
VOLUME (OF)	DISTR CODE	
		
UNLESS OTHERWISE SPECIFIED		
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.3M-1994 AND Y14.4M-1994, WHICH ARE THE AMERICAN NATIONAL STANDARDS FOR DIMENSIONING AND TOLERANCING OF PARTS. SEPARATE PATTERNS OF FEATURES MAY BE OBTAINED SEPARATELY. DIMENSIONS OF PARTS SHALL BE IN MILLIMETERS.		
ALL DIMENSIONS ARE IN MILLIMETERS		
REFERENCE		
 THIRD ANGLE PROJECTION	DO NOT SCALE USE MATH DATA	 NDC

									
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, MI									
DATE									
DR									
APR101	JOSE LUIS TAPIA							225604	
APR102	FRANCISCO KOPKA							225604	
APR103	BRIAN GROUBERT							225604	
APR104									
APR105	SUBTRACTORS OF GORDON AND REYNOLDS CONTENT PER DELPHI (1944903)								
MATERIAL SHEET									
DRAWING NAME									
TAXI TERM F M/P 150 TANG									
DRAWING NUMBER									
12805010									
SHEET	SCALE	DATE	THROW TO	SHEET NO	1 OF 1	STO	REV	IN P	

120-45