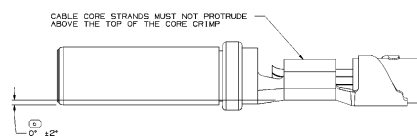


### TERMINAL & SLEEVE ASSEMBLY



### CRIMPED TERMINAL & CABLE ALIGNMENT

- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND  
AUTOMATICALLY INCLUDE TOLERANCES GOVERNED BY  
USE WITH MODEL FOR PRECISE DIMENSIONING, FOR ALL  
OTHER DIMENSIONS NOT SPECIFIED, USE PRECISE BUILD,  
BUILD, SEE WITH MODEL FOR PRECISE TOOL PATH DATA.
  2. TERMINAL MUST BE MADE USING INE 1489 OIL WITH  
IN THIS CASE, INE 1489 OIL IS THE ONLY SPECIALTY  
PRODUCTS) DURING THE FORM PROCESS.
  - AFTER STAMPING, INE OIL MUST BE PRESENT ON THE MATING  
INTERFACE AREA AND IN THE GUMMING SURFACES OF THE GRIP  
WINGS, THE RECOMMENDED APPLICATION METHOD UTILIZES A  
MATURE QUANTITY OF INE OIL, WHICH IS APPLIED TO THE  
ANY DEVIATION FROM THIS LUBRICANT MUST BE APPROVED BY  
OCCUPY INCORPORATED RECORDS.
  3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION THE  
INTERIOR OF THE TERMINAL, OR THE INTERIOR OF THE DAMPER  
DOOR, COMPROMISING THE PERFORMANCE OF THE ELECTRIC  
INTERFACE.
  4. TERMINAL CAN BE USED IN ANY 2.4 MM (SIZE 12 MIL 30029)  
INDUSTRY STANDARD SIZE, EXCEPT 0.0005 IN.
  5. TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TO THE  
MODEL 1062-12-XXX FAMILY OF STAMPED AND FORMED CONTACTS
  6. REFER TO DRAWING NUMBER 13922721 FOR TERMINAL APPLICATION INFORMATION  
CURRENT CARDS (SEE DRAWING 13922721 FOR CURRENT CARDS)

[illegible]

MATERIAL NOTES :

1. TERMINAL: COPPER ALLOY - 0.406 THK  
SLEEVE: STAINLESS STEEL - 0.25 THK
- ASSEMBLY NOTES :
1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION  
PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

ASSEMBLY NOTES :

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

[illegible]